

V10 SubliForm Pro Oven Operating Instructions

Thank you for purchasing your new V10 SubliForm Pro Oven. Before operating the oven please take the time to read the instructions below.

Safety first:

1. Check the voltage before use
2. Always use high resistant heat gloves to avoid burns
3. Turn off the power supply at the mains after use
4. Do not use the oven unattended at any time
5. Keep children away from the oven even when the oven is not being used

Technical Specifications:

Voltage: 110/220v (50-60Hz)

Power: 2100w

Time Range: 0-999 seconds

Temperature Range: 0 – 240 Centigrade

Inside Dimensions: 460 x 440 x 340mm

Outside Dimensions: 595 x 560 x 590mm

Vacuum Flow: 33ltr/min

Model Number: VO10001

Controls:



How to set the Temperature:

1. The temperature is set using the left hand control panel marked "Temperature". Please note that the temperature is measured in Centigrade only as indicated by the LED and can not be changed to Fahrenheit.
2. Press the set button.
3. Use the up and down arrows until you reach the required temperature.
- 4 Press the set button again. The oven will then heat to the required temperature.

How to set the Time:

1. The time is set using the right hand control panel marked "Time". Please note that the time is measured in seconds
2. Press the set button
3. Use the up and down arrows until you reach the required time.
- 4 Press the set button again. The oven will automatically countdown once the door has been opened & closed

Operating Procedures

Sublimation Mugs:

1. Plug in the oven and switch on at the Power Button.
2. Set the temperature and time. Please refer to our Product Cooking Guidelines which can be found in the help section of our website. <http://www.listawoodtradesupplies.com/help.php?pid=hlp-tec>
3. While the oven is heating up, prepare the first batch of mugs for cooking. We would recommend heating the oven up for around 30-60 minutes first. For best results you should always ensure that your mugs are at room temperature and not cold to the touch.
4. Once the oven is heated to the correct temperature, open the door and place the mugs onto the shelf in the oven. Do not place the mugs too closely together so that the heat can circulate around the mugs.
5. Close the door. The oven will then automatically countdown.
6. At the end of the cycle open the door and take out the mugs, close the door again. Remove the mug clamps and paper as soon as possible and air cool in front of a fan.

Important - Always use heat gloves when loading/unloading the oven or when handling hot mugs & clamps.

3D Phone Cases:

1. Plug in the oven and switch on at the Power Button.
2. Set the temperature and time. Please refer to our Product Cooking Guidelines which can be found in the help section of our website. <http://www.listawoodtradesupplies.com/help.php?pid=hlp-tec>
3. Allow the oven to heat up for around 60 minutes first. You should leave the Forming Tray and Jigs in the oven while it is heating up so that they are hot enough for use. Keep spare jigs in the bottom of the oven so that they are also hot enough for use.
4. Once the oven, forming tray and jigs are heated to the correct temperature, open the door and remove the forming tray and jigs. Close the door again. Load the blank cases on to the jigs in the forming tray and place the printed film, face down, into the recess of the tray. Close the lid of the tray and lock down ensuring that you have a good seal.
5. Open the door and place the forming tray onto the shelf in the oven centrally over the vacuum pipe point. Keep the forming tray level so as not to move the jigs inside the tray.
6. Close the door and press the vacuum button on the front control panel. The pressure gauge will go around to -0.8 bar showing that you have a good vacuum seal. The oven will then automatically countdown.
7. At the end of the cycle open the door. Remove the forming tray from the oven and close the door again. Open the locks on the tray and carefully remove the film and the cases from the jigs. Return the forming tray and jigs to the hot oven to keep warm unless they going to be used straight away. Air cool the cases in front of a fan.

Important - Always use heat gloves when loading/unloading the oven or when handling hot forming trays & jigs.

For further technical support please call us on +44 (0)1553 818848